

Structural Design

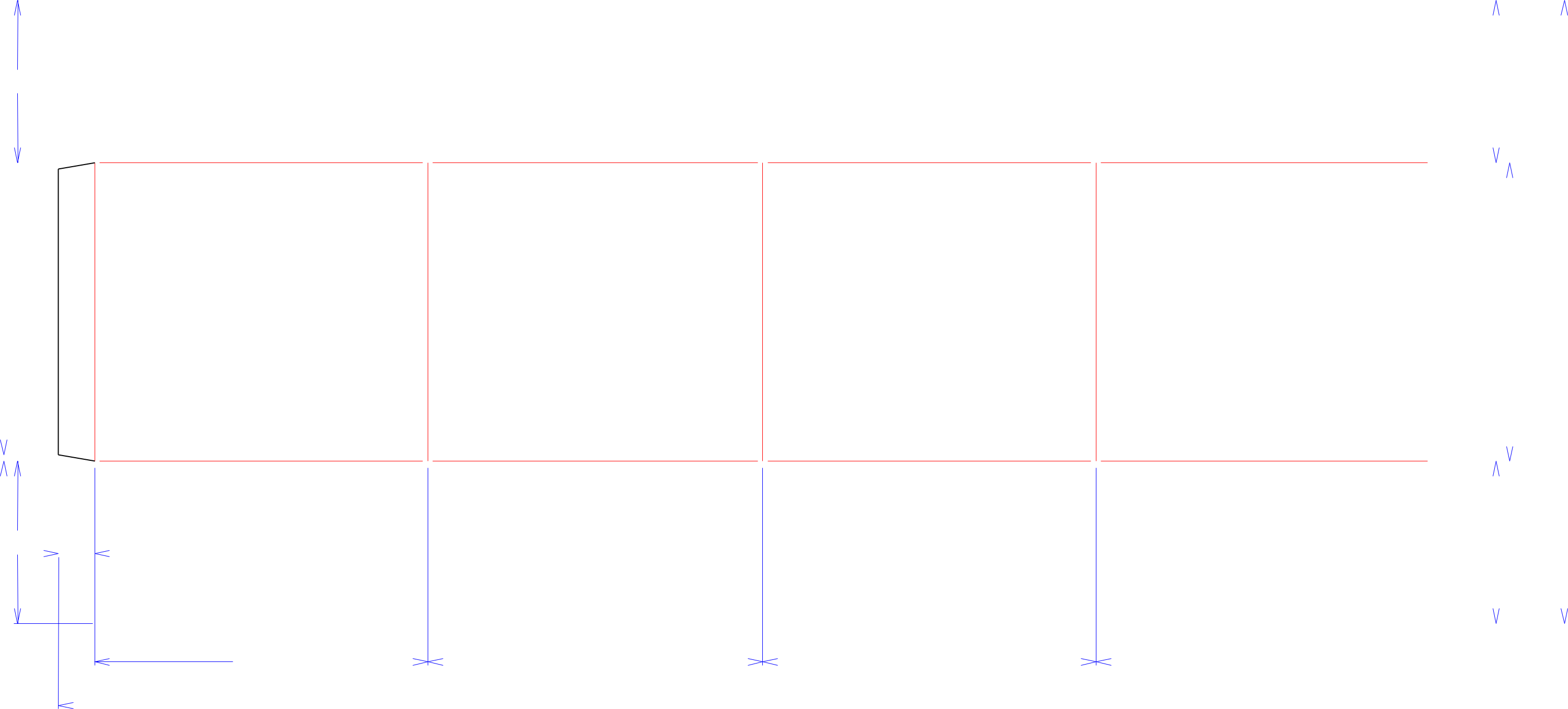
(Inside View)

**Vertical corrugation**

|  |  |  |
| --- | --- | --- |
|  | Design#: |  |
|  | **140783-02** |  |
|  | Customer: |  |
|  | **DeMet's Candy** |  |
| **LEAD EDGE** | Description: |  |
| **6/8.75 oz Premium Satin Heart Original** |  |
|  |  |
|  | **WM SHIPPER [1/8" GAP] [9001182]** |  |
|  |  |  |



|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | **SINGLE-OUT DRAWING** | |  |
| 63*/*16 | | | | |  |  | | | | |  | |  |  |  |  |  |  | 63 | |  | */*16 | |  |  | Qty/Unit: | **RSC** |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Style: |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Board: | **32BK** |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Combination: **35HP - 23M - 35HP** | | |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | I.D. : **12+5/8 x 12+9/16 x 11+1/8** | | |  |
|  |  |  |  |  |  |  | | | | | | | | | | | | | 113*/*8 233*/*4 | | | | | | | |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Area of Blank - Waste : | | **8.36 sq. ft.** |  |
| 1*/*4 | | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Waste on Blank : | | **2.71%** |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Finished Piece Weight: | | **0.86 lbs./391.21g** |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | Over-all Blank: **23+3/4 x 52+1/8** | | |  |
| 63*/*16 | | | | |  |  |  |  |  |  |  |  |  |  |  |  |  |  | 63 | |  | */*16 | |  |
|  |  | | | | |  | |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  | 13*/*8 | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 1211*/*16 |  | 123*/*4 |  |  |  | 1211*/*16 |  | 125*/*8 |  |  | Notes: |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  | 521*/*8 |  |  |  |  |  |  | **FL924** |  |
|  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  | **Fits 1 Design# 140783-01** |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |



Revision Info: **[0] 10/19/2017**

**NEW Allow AG 10/19/17**

Designer: **Brian Romankow**



Cut Crease Crease with Matrix Cut Crease Half Knife Cut Tear Tape Perforation



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